

## **Eli-Fil FR308 Epoxy Putty**

Eli-Fil FR308 Epoxy Putty is a two-part epoxy resin for use in the following applications :

- General purpose bonding, filling and fastening on steels, metals, copper, aluminium, brass, bronze, plastics, glass, wood, stone, cement, entry sealing for electrical components e.g cables, chokes, junction boxes, couplers, glands, switchgear, light ballasts and transformers

## **Technical Data**

Mixing Ratio : By weight or volume 1:1

Colour : Resin - Black, Hardener - Off White, Mixed - Black

Viscosity : Non-sagging putty

Exotherm : No heat development in a mass up to 500g

Specific Gravity : 2,1 - 2,2 g/cm<sup>3</sup>?

Working Life : 25 mins

Geltime : Approx. ? hours @ 20?C

Setting Time : 4-6 hours @ 20?C

Hardness (24hrs @ 25?C) : Shore D92

Heat Resistance (1hr @ 155?C): Shore D77

Heat Distortion Temperature : 70 - 75?C

( ASTM D648 - 56 )

Chemical Resistance once cured : Oils, Detergents, Grease, Water, Caustic sodas, Petrol,

Alcohols, Mild acids.

Gloves should always be worn while using the putty. Pre-warm the sticks to speed the cure

